

## <u>Preventive Maintenance – Dust Collector</u>

Preventive Action	Safety Inspection
Service Interruption	Minimal
Check Pressure Differential	
Inspect for leaky seals	
Test fan amps	
Check bearings for motor noise	
Test solenoid and diaphragm valve functionality	
Inspect filter cartridges	
Inspect paint, insulation for corrosion	
Check fan belts	
Inspect airlock/screw conveyor	
Record pulse duration/delay	
Check hardware	
Check visible welds	
Check door gaskets	

Note: Additional charges will apply if travel time to facility is greater than one hour from Arzell, Inc.